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**NON-PARAMETRIC METHOD OF STATISTICAL ANALYSIS OF RELIABILITY
INDICATORS OF AVIATION PRODUCTS**

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Introduction. Reliability of aviation equipment is the most important element of its quality. Therefore, the task of assessing the reliability indicators of component products is relevant for aviation engineering.[1]

Let them examine N products of the same type with an unknown but equal probability of failure $q(t)$. During the operation time T , the number of failed elements is a random variable with a binomial distribution law.

1. Let's find a point estimate of the probability of failure-free operation $P = 1 - q$ using the maximum likelihood method. [2] The likelihood function has the form:

$$L(q) = \binom{N}{n} q^n (1 - q)^{N-n}. \quad (1)$$

The point unbiased effective estimate q^* for the probability of failure during operation T is

$$q^* = \frac{n}{N}, \quad (2)$$

The point unbiased effective estimate for the probability of failure-free operation:

$$P^* = 1 - \frac{n}{N}. \quad (3)$$

Based on the sample characteristics of the quantity q^* , determine the lower q_1 and upper q_2 confidence limits of the general characteristic q and the confidence interval $(q_1; q_2)$, which covers q with a two-sided confidence probability α^* .

$$\alpha^* = P(q_1 \leq q \leq q_2), \quad (4)$$

One-sided confidence probabilities satisfy the following conditions:

$$\alpha_1 = P(q \geq q_1), \alpha_2 = P(q \leq q_2).$$

Hence

$$\alpha^* = \alpha_1 + \alpha_2 - 1.$$

$$R_0 = N(1 - \sqrt[N]{1 - \alpha^*}),$$

$$R_1 = \frac{n(2N - n + \frac{1}{2}\chi_{1-\alpha})}{N\chi_{1-\alpha}}, \quad R_2 = \frac{n(2N - n + \frac{1}{2}\chi_{\alpha})}{N\chi_{\alpha}},$$

$\chi_{1-\alpha}$ – quantile distribution χ^2 with $k = 2n$ degrees of freedom,

χ_{α} – quantile distribution χ^2 with $k = 2n$ degrees of freedom.

$$q_1 = 0; q_2 = \frac{R_0}{N}, (n = 0); \quad q_1 = \frac{n}{NR_1}; q_2 = \frac{n}{NR_2}, (n \neq 0). \quad (5)$$

The confidence limits of the probability of failure-free operation are estimated according to the following formulas:

$$P_1 = 1 - q_2, \quad P_2 = 1 - q_1. \quad (6)$$

Results

When examining $N = 200$ products with $n = 20$ failures and $n = 0$ without failures estimates of the confidence limits of the probability of failure-free operation of products P were found at the given confidence probability $\alpha=0.95$.

$$1) N = 200, n = 20, q = \frac{n}{N} = 0.1, R_1 = 1.49, R_2 = 0.7$$

$$q_1 = \frac{n}{NR_1} = \frac{20}{200 \cdot 1.49} \approx 0.0671, \quad q_2 = \frac{n}{NR_2} = \frac{20}{200 \cdot 0.7} \approx 0.1429, \quad P = 1 - q = 0.9$$

$$P_1 = 1 - q_2 = 1 - 0.1429 = 0.8571, \quad P_2 = 1 - q_1 = 1 - 0.0671 = 0.9329.$$

$$2) N = 200, n = 0, \quad q = 0, R_0 = 2.29, \quad q_1 = 0, q_2 = \frac{R_0}{N} = \frac{2.29}{200} \approx 0.0115,$$

$$P = 1 - q = 1 - 0 = 1, \quad P_1 = 1 - q_2 = 1 - 0.0115 = 0.9885, \quad P_2 = 1 - q_1 = 1 - 0 = 1.$$

Conclusion

The described approach can be effectively used to analyze product reliability indicators at the stages of aircraft design, production and operation.

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