#### **Introduction to Metrology**

**Measurement uncertainty – part 1** 

## 3 Measurement uncertainty – part 1: Introduction

- 1. Terminology
- 2. Importance of the measurement uncertainty



#### 3.1 Terminology



## Terms

#### QUANTITY

• Property of a phenomenon, body, or substance, where the property has a magnitude that can be expressed as a number and a reference

(A reference can be a measurement unit, a measurement procedure, a reference material, or a combination of such.)

• Quantity can be a general quantity (e.g. length) or particular quantity (e.g. wavelength of Sodium D line)

#### MEASURAND

• Quantity intended to be measured

## ESTIMATE (of the measurand); called also MEASURED QUANTITY VALUE

- measured value of a quantity measured value
- quantity value representing a measurement result

#### **MEASUREMENT ERROR**

• measured quantity value minus a reference quantity value



# 3.2 Importance of the measurement uncertainty



# Measurement result and its uncertainty

- Estimated quality of a result is expressed as the uncertainty
- The uncertainty is an essential part of a measurement result:

Measurement result = Estimate ± uncertainty

- The uncertainty gives the limits of the range in which the "true" value of the measurand is estimated to be at a given probability.
- Too often the uncertainty is not presented explicitly with the estimate
- $\Rightarrow$  confusion, incorrect conclusions, non-equal users etc.
- If the uncertainty is not taken into account, incorrect conclusions are drawn and the number of unsatisfactory products increases.
- When you know the loggental Starid and takeour ement, then you
  can judge its fitness for purpose.

# Importance of uncertainty of measurements

- Measurements are never absolutely accurate, but there is always some uncertainty in the measured values.
- Measurement result without uncertainty estimate is meaningless.
- Estimation of measurement uncertainties is one of the most important parts of practical metrology.
- A proper uncertainty budget indicates what parts of the measurement should be developed to decrease the overall uncertainty most effectively.



